

MODELS		P/50/SS	H/200/SS	H/500/SS	H/1000/SS	H/2000/SS	H/3000/SS	H/5000/SS	
E	Screw Diameter	MM	25	30	40	45	50	60	65
X	L.D.Ratio	L/D	22:01	22:01	22:01	22:01	22:01	22:01	22:01
T	Blow Capacity	ML	50	200	500	1000	2000	3000	5000
R	Screw Speed	R.P.M	0-75	0-75	0-75	0-75	0-75	0-75	0-75
U	Plasticizing Capacity	Kg/Hr	4/5	7/8	14/16	15/20	25/28	36/42	45/50
D	Heating Zones	Nos	3	5	5	5	5	5	6
E	Maximum Die Dia HD/PVC		15	25	45	60	90	120	140
R	Maximum Die Dia	PVS	-	-	-	40	60	80	-

M	Mould Opening Stroke	MM	100	125	150	185	200	225	250
O	Min Mould Thickness	MM	102	135	175	175	205	235	260
U	Mould Length	MM	150	200	280	340	350	400	450
L	Mould Width	MM	120	140	165	220	250	290	320
D	Dry Cycle / Min	NOS	20	20	15	15	12	12	13
	Max Container Dia	MM	40	60	75	125	150	170	200

E									
L	Extruder Drive	HP	2	3	5	7.5	10	12.5	20
E	Hydraulic Motor	HP	-	2	3	3	5	7.5	7.5
C	Blowers	HP	-	-	1.5	1.5	1.5	1.5	2
T	Heating Load	HP	5	6	10	12	14	16	20
R	Total Cable Rating	HP	7	10	19.5	23	31	38	49
I	Main Cable Rating	Mm2/AMP	2.5/19	4.0/26	10/42	16/57	25/71	45/100	50/120
C									

	Bobbing		-	OPT	OPT	OPT	OPT	OPT	OPT
	Parison Progammer		OPT	OPT	OPT	OPT	OPT	OPT	OPT
O	Hot Wire Cutter		OPT	OPT	OPT	OPT	OPT	OPT	OPT
	Multi Parison Head		OPT	OPT	OPT	OPT	OPT	OPT	OPT
P	Co.Extrusion / Multilayer		OPT	OPT	OPT	OPT	OPT	OPT	OPT
	Bottom Blowing System		OPT	OPT	OPT	OPT	OPT	OPT	OPT
T	V-Strip / Zebra Line		OPT	OPT	OPT	OPT	OPT	OPT	OPT
	Hydraulic Blowing		OPT	OPT	OPT	OPT	OPT	OPT	OPT

	Oil Tank Capicity	Ltrs.	-	80	150	150	170	200	250
M	M/C Dimension(LxWxH)	Mtrs.	1.7x0.8x2	1.5x1.2x2.1	1.9x1x2.2	1.9x1x1.2	2.3x1.4x2.5	2.5x1.6x2.7	2.8x1x2.5
I	Machine & Panel Weight	Kgs.	500	600	1250	1700	2000	2600	4000
D	Air Requirement	C.F.M	8	8	9	10	12	15	15